



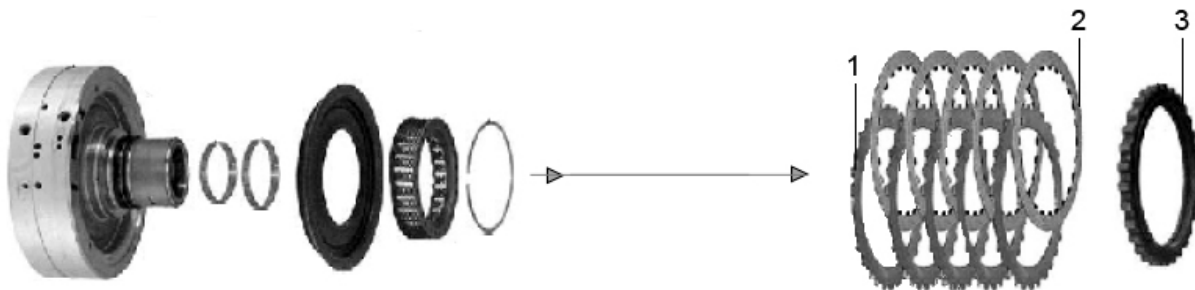
Ford 5R110W / Torqshift Intermediate PowerPack® 2003-04

ALTO PART # 166758

Alto # 166758 POWERPACK® CONTENTS:

- (5) 166708B198 (.078") G3® Friction Plates #2
- (5) 166709K195 (.077") Kolene® Steel Separator Plates #1
- (1) 166765B (.461") Stepped Top / Bottom Pressure Plates #3

INSTALLATION INSTRUCTIONS



Installation: Stack the Intermediate clutch pack as follows; install stepped pressure plate (3), step side down, install friction plates (2), install Kolene® steel plates (1), You will be alternating friction and steel plates, 5 friction plates and 5 steel plates, ending with a steel plate, install piston, return spring, and snap ring into center support.

Apply regulated shop air to the clutch several times to seat the stack up, clearance should be .035" to .070" (0.88 – 1.78 mm)

Check clutch pack clearance using a dial indicator and tool T89T-70010-F/T89T-70010-C-7700 or equivalent.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.