



**Chrysler A518/A618 (RH & RE)
Rear Clutch PowerPack® 1990-02
Stock, Heavy Duty, Hi-Performance, Race Vehicles**

ALTO PART # 028756

Alto # 028756 POWERPACK® CONTENTS:

- (4) 028742 (.061" / 1.55mm, 62 Teeth) Red Eagle® Friction Plates
- (3) 028701K (.068" / 1.73mm) Kolene Steel Plates
- (1) 028252-060 (.060" / 1.52mm) Snap Ring

INSTALLATION INSTRUCTIONS

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.

Stack-up is the same method as OE. The waved snap ring retains the Belleville return spring. Install the original bottom apply plate (not included in this PowerPack®) with the dished side toward the apply piston. Install a friction plate followed by a steel plate and continue until the last plate installed is a friction plate. Finally install the OE top pressure plate and the selective snap ring supplied in this kit.



Using air (40 PSI) apply the rear clutch several times to seat all of the clutch pack elements. With a feeler gauge, measure between the bottom of the selective snap ring and the top of the pressure plate. Clearance should be .025" to .050" (0.64 to 1.27mm). Clearance should be correct with the .060" (1.52mm) snap ring provided. However, there are selective snap rings available if needed.

Please contact your sales representative for more information.