



Chrysler 45RFE, 545RFE Underdrive/Overdrive PowerPack® 99-On

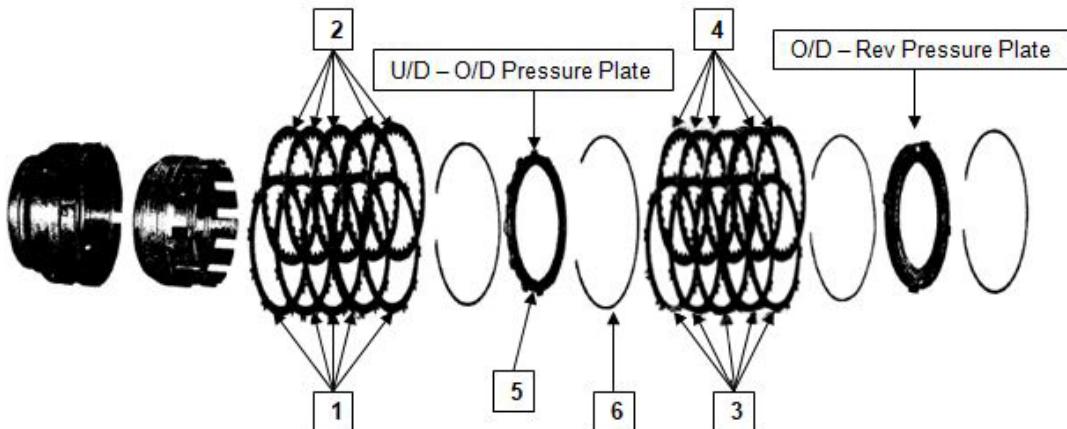
ALTO PART # 128755

Alto # 128755 POWERPACK® CONTENTS:

- (6) 128741B145 (.057"/1.45mm) G3® External Spline Friction Plates
- (6) 128740D145 (.057" /1.45mm) G3® Internal Spline Friction Plates
- (5) 128741B132 (.052"/1.32mm) G3® External Spline Friction Plates
- (5) 128740D132 (.052"/1.32mm) G3® Internal Spline Friction Plates
- (1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate
- (1) 128700B200 (.078"/2.00mm) Overdrive 2 sided friction
- (1) 128700A230 (.090"/2.30mm) Internal Spline Friction Plate
- (1) 128701-220 (.086"/2.20mm) External Spline Steel Plate

Picture

- (1)
- (2)
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INSTALLATION INSTRUCTIONS

Underdrive: Start the stack-up with the .086" steel plate then a # 1 externally splined friction plate (.052") with the friction lining facing up followed by a # 2 internally splined friction plate (.052") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 2 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install snap ring, install # 5 OE pressure plate with the large step facing down, and install #6 snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm).

Overdrive: Start the stack-up with a # 4 internally splined 2-sided friction plate (.078" or .090") then a # 3 externally splined friction plate (.057") with the friction lining facing up followed by a # 4 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install the reverse / overdrive pressure plate. Install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 4 (.078" / .090") internally splined 2-sided friction plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.